# R82 Series, Radial, 5 mm Lead Spacing, 50 – 400 VDC (Automotive Grade)



#### **Overview**

The R82 Series is constructed of metallized polyester film (wound or stacked technology) with radial leads of tinned wire. Radial leads are electrically welded to the contact metal layer on the ends of the capacitor winding. The capacitor is encapsulated with thermosetting resin in a box of material meeting the UL 94V–0 requirements.

Automotive grade devices are available and meet the demanding Automotive Electronics Council's AEC–Q200 qualification requirements.

## **Applications**

Typical applications include blocking, coupling, decoupling, timing and oscillator circuits. Not suitable for across-the-line application (see Suppressor Capacitors).

#### **Benefits**

Voltage range: 50 – 400 VDC

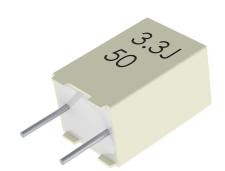
Capacitance range: 0.001 μF – 4.7 μF

· Lead Spacing: 5 mm

• Capacitance tolerance: ±5%, ±10%, ±20%

• Climatic category: 55/105/56

- Operating temperature range of -55°C to +105°C
- · RoHS compliance and lead-free terminations
- Tape and reel packaging in accordance with IEC 60286–2
- Self-healing
- Automotive (AEC–Q200) grades available



## **Part Number System**

R82	D	С	3470	AA	60	J
Series	Rated Voltage (VDC)	Length (mm)	Capacitance Code (pF)	Packaging	Internal Use	Capacitance Tolerance
Metallized Polyester	C = 50 D = 63 E = 100 I = 250 M = 400	C = 5.0	The last three digits represent significant figures. First digit specifies the number of zeros to be added.	See Ordering Options Table	30 50 60 70	J = ±5% K = ±10% M = ±20%

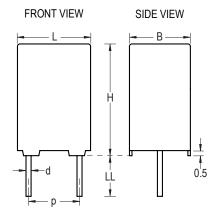
F3101 R82 • 10/29/2015



# **Ordering Options Table**

Lead Spacing Nominal (mm)	Type of Leads and Packaging	LL Lead Length (mm)	Lead and Packaging Code
	Standard Lead and Packaging Options		
	Bulk (Bag)–Short Leads	4 +1.5/-0	AA
	Ammo Pack	H <sub>0</sub> =18.5 +/- 0.5	DQ
	Other Lead and Packaging Options		
_	Tape & Reel (Standard Reel)	$H_0 = 18.5 + /-0.5$	CK
5	Bulk (Bag)-Short Leads	2.7 +0.5/-0	JA
	Bulk (Bag)-Short Leads	3.5 +0.5/-0	JB
	Bulk (Bag)-Short Leads	10 +/- 1	JC
	Bulk (Bag)-Short Leads	4.0 +0.5/-0	JE
	Bulk (Bag)–Short Leads	3.2 +0.3/-0.2	JH
	Bulk (Bag)-Long Leads	17 +1/-2	Z3

## **Dimensions - Millimeters**



р		I	В		Н	L		d	
Nominal	Tolerance								
5.0	+/-0.4	2.5	+0.1	6.5	+0.1	7.2	+0.2	0.5	+/-0.05
5.0	+/-0.4	3.5	+0.1	7.5	+0.1	7.2	+0.2	0.5	+/-0.05
5.0	+/-0.4	4.5	+0.1	9.5	+0.1	7.2	+0.3	0.5	+/-0.05
5.0	+/-0.4	5.0	+0.1	10.0	+0.1	7.2	+0.3	0.5	+/-0.05
5.0	+/-0.4	6.0	+0.1	11.0	+0.1	7.2	+0.3	0.5	+/-0.05
5.0	+/-0.4	7.2	+0.1	13.0	+0.1	7.2	+0.3	0.6	+/-0.05

Note: See Ordering Options Table for lead length ( $LL/H_0$ ) options.



## **Performance Characteristics**

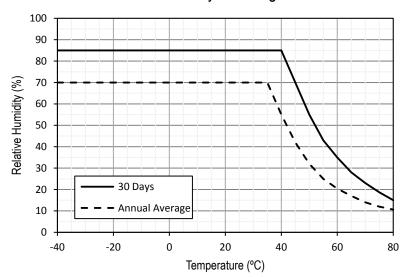
Dielectric	Polyester film (p	Polyester film (polyethylene terephthalate).								
Plates	Metal layer dep	Metal layer deposited by evaporation under vacum.								
Winding	Non-inductive t	Non-inductive type.								
Leads	Tinned wire.									
Protection	Plastic case, th	Plastic case, thermosetting resin filled. Box material is solvent resistant and flame retardant according to UL94.								
Related Documents	IEC 60384-2	IEC 60384-2								
Rated Voltage V <sub>R</sub> (VDC)	50	50 63 100 250 250 400 400								
Rated Voltage V <sub>R</sub> (VAC)	30	40	63	140	160	160	200			
Capacitance Range (μF)	2.2 – 4.7	2.2 - 4.7								
Capacitance Values	E6 series (IEC	60063) measured	@ 1 kHz and +20	±1°C						
Capacitance Tolerance	±5%, ±10%, ±2	20%								
Operating Temperature Range	-55°C to 105°C	-55°C to 105°C								
Rated Temperature T <sub>R</sub>	+85°C	+85°C								
Voltage Derating	Above +85°C D	Above +85°C DC and AC voltage derating is 1.25%/°C								
Climatic Category	55/105/56 IEC	55/105/56 IEC 60068-1								
	Storage time: ≤ 24 months from the date marked on the label package									
	Average relative humidity per year ≤ 70%									
Storage Conditions	RH ≤ 85% for 30 days randomly distributed throughout the year									
	Dew is absent									
	Temperature: -40 to 80°C (see "Maximum Humidity in Storage Conditions" graph below)									
Test Voltage	1.4 x V <sub>R</sub> VDC fo	or 2 seconds (betv	veen terminations)	@ +25°C ±5°C						
Capacitance Drift	Maximum 3% a	fter a 2 year stora	age period at a ten	perature of +10°C	to +40°C and a r	elative humidity of	40% to 60%			
	Operational life >200,000 hours									
Reliability (Reference MIL-HDBK-217)	Failure rate ≤ 1	FIT, T = +40°C, \	/ = 0.5 x V <sub>R</sub>							
, ,	Failure criteria:	open or short circ	cuit, cap. change >	10%, DF 2 times the	he catalog limits,	IR < 0.005 x initial	limit			
Maximum Pulse Steepness		to Table 1. For poed by the factor V <sub>s</sub>		es lower than rated	d voltage (Vpp <\	$/_{\rm R}$ ), the specified dv	ı/dt			
Temperature Coefficient	+400 (±200)pp	m/°C at 1 kHz								
Self Inductance (Lead Length ~ 2 mm)	Approximately	7 nH. Maximum 1	nH per 1 mm lead	and capacitor leng	th.					



#### **Performance Characteristics cont'd**

	Maximum Values @ 25°C ±5°C						
	Frequency		C ≤ 0.1 µF	C > 1 µF			
Dissipation Factor tanδ	1 kHz		0.80%	0.80%			
	10 kHz		1.20%	1.20%			
	100 kHz	0 kHz 2.50%		-			
	Measured @ +25°C ±5°C, according to IEC 60384-2						
	Minimum Values Between Terminals						
Insulation Resistance	Voltage Charge/Time	C ≤ 0.33 µF	0.33 μF < C ≤ 1.0 μF	C > 1.0 µF			
	50 VDC for V <sub>R</sub> ≤ 100 VDC 1 minute	≥ 15,000 MΩ	≥ 5,000 MΩ • µF	≥ 1,000 MΩ • µF			
	100 VDC for $V_R > 100 VDC$ 1 minute		≥ 30,000 MΩ				

## Maximum Humidity in Storage Conditions

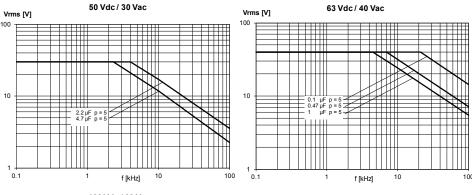


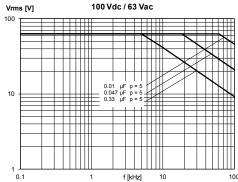
## Qualification

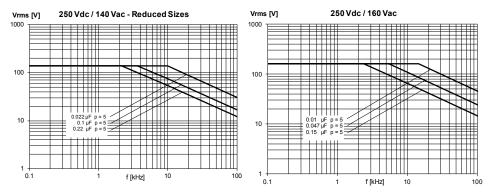
Automotive Grade products meet or exceed the requirements outlined by the Automotive Electronics Council. Details regarding test methods and conditions are referenced in document AEC–Q200, Stress Test Qualification for Passive Components. For additional information regarding the Automotive Electronics Council and AEC–Q200, please visit their website at www.aecouncil.com.

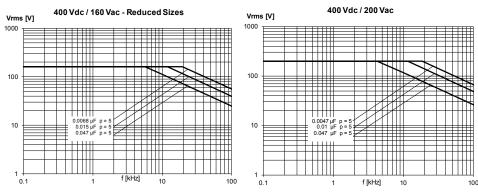


# Maximum Voltage ( $V_{rms}$ ) vs. Frequency (Sinusoidal Waveform/Th $\leq$ 40°C) Lead Spacing 5 mm







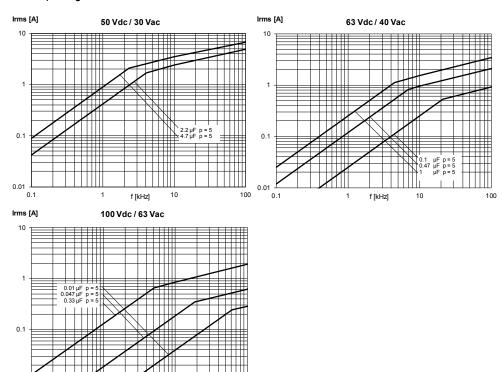


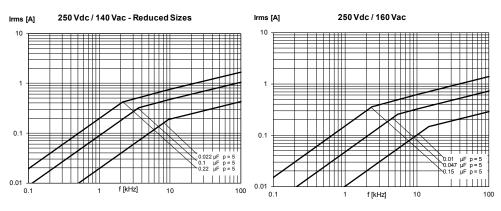


# Maximum Current (I $_{\rm rms}$ ) vs. Frequency (Sinusoidal Waveform/Th $\leq$ 40°C) Lead Spacing 5 mm

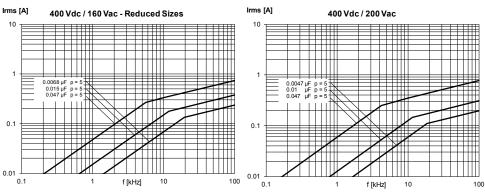
0.01

f [kHz]





100





### **Environmental Test Data**

Damp Heat, Steady State Test	Test Cor	nditions:	Performances
	Temperature: Relative humidity (RH): Test duration:	+40°C ±2°C 93% ±2% 56 days	Δ C/C  ≤ 5%, Δ tanδ ≤ 0.005 @ 1 kHz IR after test ≥ 50% of initial limit
<b>Endurance Test</b>	Test Co	nditions	Performances
	Temperature: Voltage applied: Test duration:	+105°C ±2°C 1.25 x V <sub>c</sub> 2,000 hours	$ \Delta$ C/C  ≤ 5%, $\Delta$ tan $\delta$ ≤ 0.003 @10 kHz for C ≤ 1 $\mu$ F $\Delta$ tan $\delta$ ≤ 0.002 @ 1 kHz for C > 1 $\mu$ F IR after test ≥ 50% of initial limit
Resistance to Soldering Heat Test	Test Co	nditions	Performances
	Solder bath temperature: Dipping time (with heat screen):	260°C ±5°C 10 seconds ±1 second	Δ C/C  ≤ 2%, Δ tanδ ≤ 0.003 @10 kHz for C ≤ 1μF Δ tanδ ≤ 0.002 @ 1 kHz for C > 1μF IR after test ≥ initial limit

# **Environmental Compliance**

All KEMET MKT capacitors are RoHS Compliant.

# **Table 1 – Ratings & Part Number Reference**

VDC	VAC	Capacitance	Dime	nsions i	n mm	Lead	dV/dt	Maximum K	New KEMET	Legacy Part
VDC	VAC	Value (µF)	В	Н	ш	Spacing	(V/µs)	(V²/µs)	Part Number	Number
50	30	2.2	6.0	11.0	7.2	5.0	100	10000	82CC4220(1)70(2)	R82CC4220(1)70(2)
50	30	3.3	7.2	13.0	7.2	5.0	25	2500	82CC4330(1)30(2)	R82CC4330(1)30(2)
50	30	4.7	7.2	13.0	7.2	5.0	25	2500	82CC4470(1)30(2)	R82CC4470(1)30(2)
63	40	0.10	2.5	6.5	7.2	5.0	160	20160	82DC3100(1)50(2)	R82DC3100(1)50(2)
63	40	0.15	2.5	6.5	7.2	5.0	160	20160	82DC3150(1)60(2)	R82DC3150(1)60(2)
63	40	0.22	2.5	6.5	7.2	5.0	160	20160	82DC3220(1)60(2)	R82DC3220(1)60(2)
63	40	0.33	3.5	7.5	7.2	5.0	160	20160	82DC3330(1)60(2)	R82DC3330(1)60(2)
63	40	0.47	3.5	7.5	7.2	5.0	160	20160	82DC3470(1)60(2)	R82DC3470(1)60(2)
63	40	0.68	4.5	9.5	7.2	5.0	160	20160	82DC3680(1)60(2)	R82DC3680(1)60(2)
63	40	1.0	5.0	10.0	7.2	5.0	160	20160	82DC4100(1)60(2)	R82DC4100(1)60(2)
63	40	1.5	6.0	11.0	7.2	5.0	160	20160	82DC4150(1)60(2)	R82DC4150(1)60(2)
100	63	0.0010	2.5	6.5	7.2	5.0	200	40000	82EC1100(1)50(2)	R82EC1100(1)50(2)
100	63	0.0015	2.5	6.5	7.2	5.0	200	40000	82EC1150(1)50(2)	R82EC1150(1)50(2)
100	63	0.0022	2.5	6.5	7.2	5.0	200	40000	82EC1220(1)50(2)	R82EC1220(1)50(2)
100	63	0.0033	2.5	6.5	7.2	5.0	200	40000	82EC1330(1)50(2)	R82EC1330(1)50(2)
100	63	0.0047	2.5	6.5	7.2	5.0	200	40000	82EC1470(1)50(2)	R82EC1470(1)50(2)
100	63	0.0068	2.5	6.5	7.2	5.0	200	40000	82EC1680(1)50(2)	R82EC1680(1)50(2)
100	63	0.010	2.5	6.5	7.2	5.0	200	40000	82EC2100(1)50(2)	R82EC2100(1)50(2)
100	63	0.015	2.5	6.5	7.2	5.0	200	40000	82EC2150(1)50(2)	R82EC2150(1)50(2)
100	63	0.022	2.5	6.5	7.2	5.0	200	40000	82EC2220(1)50(2)	R82EC2220(1)50(2)
100	63	0.033	2.5	6.5	7.2	5.0	200	40000	82EC2330(1)50(2)	R82EC2330(1)50(2)
VDC	VAC	Capacitance Value (µF)	B (mm)	H (mm)	L (mm)	Lead Spacing	dV/dt (V/μs)	Max K <sub>ο</sub> (V²/μs)	New KEMET Part Number	Legacy Part Number

<sup>(1)</sup> Insert lead and packaging code. See Ordering Options Table for available options.

Bold denotes wound capacitor technology

<sup>(2)</sup> J = 5%, K = 10%, M = 20%



# Table 1 – Ratings & Part Number Reference cont'd

VDC	VAC	Capacitance	Dime	nsions i	n mm	Lead	dV/dt	Maximum K	New KEMET	Legacy Part
VDC	VAC	Value (µF)	В	Н	L	Spacing	(V/µs)	(V²/µs)	Part Number	Number
100	63	0.047	2.5	6.5	7.2	5.0	200	40000	82EC2470(1)60(2)	R82EC2470(1)60(2)
100	63	0.068	2.5	6.5	7.2	5.0	200	40000	82EC2680(1)60(2)	R82EC2680(1)60(2)
100	63	0.10	2.5	6.5	7.2	5.0	200	40000	82EC3100(1)70(2)	R82EC3100(1)70(2)
100	63	0.15	3.5	7.5	7.2	5.0	200	40000	82EC3150(1)70(2)	R82EC3150(1)70(2)
100	63	0.22	3.5	7.5	7.2	5.0	200	40000	82EC3220(1)70(2)	R82EC3220(1)70(2)
100	63	0.33	4.5	9.5	7.2	5.0	200	40000	82EC3330(1)70(2)	R82EC3330(1)70(2)
100	63	0.47	4.5	9.5	7.2	5.0	200	40000	82EC3470(1)70(2)	R82EC3470(1)70(2)
100	63	0.68	5.0	10.0	7.2	5.0	200	40000	82EC3680(1)70(2)	R82EC3680(1)70(2)
100	63	1.00	6.0	11.0	7.2	5.0	200	40000	82EC4100(1)70(2)	R82EC4100(1)70(2)
250	140	0.022	2.5	6.5	7.2	5.0	130	65000	82IC2220(1)60(2)	R82IC2220(1)60(2)
250	140	0.047	3.5	7.5	7.2	5.0	130	65000	82IC2470(1)60(2)	R82IC2470(1)60(2)
250	140	0.068	3.5	7.5	7.2	5.0	130	65000	82IC2680(1)60(2)	R82IC2680(1)60(2)
250	140	0.10	4.5	9.5	7.2	5.0	130	65000	82IC3100(1)60(2)	R82IC3100(1)60(2)
250	140	0.15	5.0	10.0	7.2	5.0	130	65000	82IC3150(1)60(2)	R82IC3150(1)60(2)
250	140	0.22	6.0	11.0	7.2	5.0	130	65000	82IC3220(1)60(2)	R82IC3220(1)60(2)
250	160	0.0068	2.5	6.5	7.2	5.0	250	125000	82IC1680(1)50(2)	R82IC1680(1)50(2)
250	160	0.010	2.5	6.5	7.2	5.0	250	125000	82IC2100(1)50(2)	R82IC2100(1)50(2)
250	160	0.015	2.5	6.5	7.2	5.0	250	125000	82IC2150(1)50(2)	R82IC2150(1)50(2)
250	160	0.022	3.5	7.5	7.2	5.0	250	125000	82IC2220(1)50(2)	R82IC2220(1)50(2)
250	160	0.033	3.5	7.5	7.2	5.0	250	125000	82IC2330(1)50(2)	R82IC2330(1)50(2)
250	160	0.047	4.5	9.5	7.2	5.0	250	125000	82IC2470(1)50(2)	R82IC2470(1)50(2)
250	160	0.068	4.5	9.5	7.2	5.0	250	125000	82IC2680(1)50(2)	R82IC2680(1)50(2)
250	160	0.10	5.0	10.0	7.2	5.0	250	125000	82IC3100(1)55(2)	R82IC3100(1)55(2)
250	160	0.15	6.0	11.0	7.2	5.0	250	125000	82IC3150(1)50(2)	R82IC3150(1)50(2)
400	160	0.0068	2.5	6.5	7.2	5.0	200	160000	82MC1680(1)60(2)	R82MC1680(1)60(2)
400	160	0.015	3.5	7.5	7.2	5.0	200	160000	82MC2150(1)60(2)	R82MC2150(1)60(2)
400	160	0.033	4.5	9.5	7.2	5.0	200	160000	82MC2330(1)60(2)	R82MC2330(1)60(2)
400	160	0.047	5.0	10.0	7.2	5.0	200	160000	82MC2470(1)60(2)	R82MC2470(1)60(2)
400	160	0.068	6.0	11.0	7.2	5.0	200	160000	82MC2680(1)60(2)	R82MC2680(1)60(2)
400	200	0.0010	2.5	6.5	7.2	5.0	400	320000	82MC1100(1)50(2)	R82MC1100(1)50(2)
400	200	0.0015	2.5	6.5	7.2	5.0	400	320000	82MC1150(1)50(2)	R82MC1150(1)50(2)
400	200	0.0022	2.5	6.5	7.2	5.0	400	320000	82MC1220(1)50(2)	R82MC1220(1)50(2)
400	200	0.0033	2.5	6.5	7.2	5.0	400	320000	82MC1330(1)50(2)	R82MC1330(1)50(2)
400	200	0.0047	2.5	6.5	7.2	5.0	400	320000	82MC1470(1)50(2)	R82MC1470(1)50(2)
400	200	0.0068	3.5	7.5	7.2	5.0	400	320000	82MC1680(1)50(2)	R82MC1680(1)50(2)
400	200	0.010	3.5	7.5	7.2	5.0	400	320000	82MC2100(1)50(2)	R82MC2100(1)50(2)
400	200	0.015	4.5	9.5	7.2	5.0	400	320000	82MC2150(1)50(2)	R82MC2150(1)50(2)
400	200	0.022	4.5	9.5	7.2	5.0	400	320000	82MC2220(1)50(2)	R82MC2220(1)50(2)
400 400	200 200	0.033 0.047	5.0 6.0	10.0 11.0	7.2 7.2	5.0 5.0	400 400	320000 320000	82MC2330(1)50(2) 82MC2470(1)50(2)	R82MC2330(1)50(2) R82MC2470(1)50(2)
VDC	VAC	Capacitance Value (µF)	B (mm)	H (mm)	L (mm)	Lead Spacing	dV/dt (V/μs)	Max Κ <sub>0</sub> (V²/μs)	New KEMET Part Number	Legacy Part Number

<sup>(1)</sup> Insert lead and packaging code. See Ordering Options Table for available options.

<sup>(2)</sup> J = 5%, K = 10%, M = 20%



## **Soldering Process**

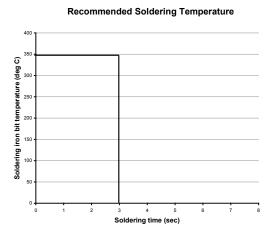
The implementation of the RoHS directive has resulted in the selection of SnAgCu (SAC) alloys or SnCu alloys as primary solder. This has increased the liquidus temperature from that of 183°C for SnPb eutectic alloy to 217 – 221°C for the new alloys. As a result, the heat stress to the components, even in wave soldering, has increased considerably due to higher pre-heat and wave temperatures. Polypropylene capacitors are especially sensitive to heat (the melting point of polypropylene is 160 – 170°C). Wave soldering can be destructive, especially for mechanically small polypropylene capacitors (with lead spacing of 5 mm to 15 mm), and great care has to be taken during soldering. The recommended solder profiles from KEMET should be used. Please consult KEMET with any questions. In general, the wave soldering curve from IEC Publication 61760-1 Edition 2 serves as a solid guideline for successful soldering. Please see Figure 1.

Reflow soldering is not recommended for through-hole film capacitors. Exposing capacitors to a soldering profile in excess of the above the recommended limits may result to degradation or permanent damage to the capacitors.

Do not place the polypropylene capacitor through an adhesive curing oven to cure resin for surface mount components. Insert through-hole parts after the curing of surface mount parts. Consult KEMET to discuss the actual temperature profile in the oven, if through-hole components must pass through the adhesive curing process. A maximum two soldering cycles is recommended. Please allow time for the capacitor surface temperature to return to a normal temperature before the second soldering cycle.

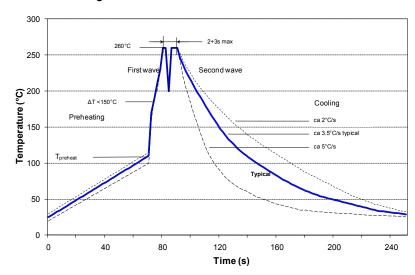
#### **Manual Soldering Recommendations**

Following is the recommendation for manual soldering with a soldering iron.



The soldering iron tip temperature should be set at 350°C (+10°C maximum) with the soldering duration not to exceed more than 3 seconds.

#### **Wave Soldering Recommendations**





## **Soldering Process cont'd**

#### Wave Soldering Recommendations cont'd

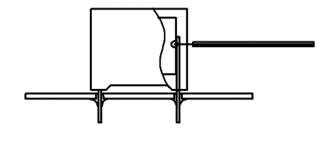
1. The table indicates the maximum set-up temperature of the soldering process Figure 1

Dielectric Film Material		imum Pre emperatu	Maximum Peak Soldering Temperature		
	Capacitor Pitch ≤ 10 mm	Capacitor Pitch = 15 mm	Capacitor Pitch > 15 mm	Capacitor Pitch ≤ 15 mm	Capacitor Pitch > 15 mm
Polyester	130°C	130°C	130°C	270°C	270°C
Polypropylene	100°C	110°C	130°C	260°C	270°C
Paper	130°C	130°C	140°C	270°C	270°C
Polyphenylene Sulphide	150°C	150°C	160°C	270°C	270°C

2. The maximum temperature measured inside the capacitor:

Set the temperature so that inside the element the maximum temperature is below the limit:

Dielectric Film Material	Maximum temperature measured inside the element
Polyester	160°C
Polypropylene	110°C
Paper	160°C
Polyphenylene sulphide	160°C



Temperature monitored inside the capacitor.

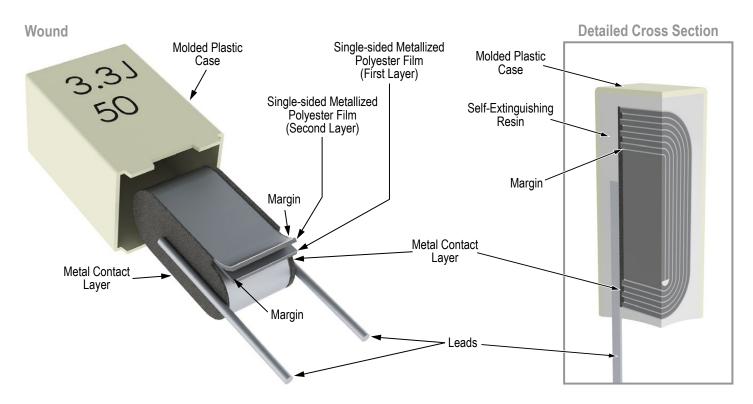
#### **Selective Soldering Recommendations**

Selective dip soldering is a variation of reflow soldering. In this method, the printed circuit board with through-hole components to be soldered is preheated and transported over the solder bath as in normal flow soldering without touching the solder. When the board is over the bath, it is stopped and pre-designed solder pots are lifted from the bath with molten solder only at the places of the selected components, and pressed against the lower surface of the board to solder the components.

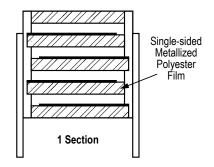
The temperature profile for selective soldering is similar to the double wave flow soldering outlined in this document, **however**, **instead of two baths**, **there is only one bath with a time from 3 to 10 seconds**. In selective soldering, the risk of overheating is greater than in double wave flow soldering, and great care must be taken so that the parts are not overheated.



#### Construction

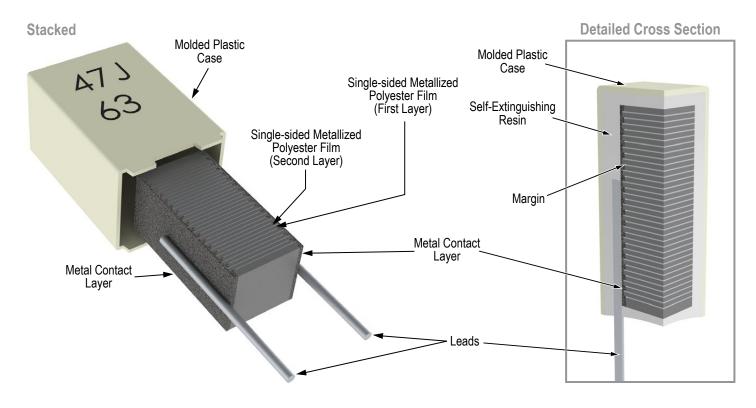


## **Winding Scheme**



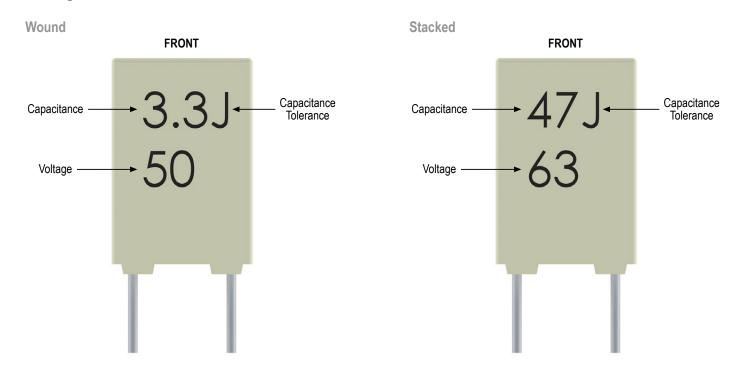


### Construction cont'd





# Marking



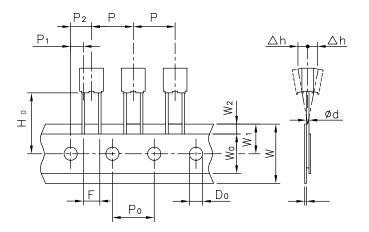
# **Packaging Quantities**

Lead Spacing	Thickness (mm)	Height (mm)	Length (mm)	Bulk Short Leads	Bulk Long Leads	Standard Reel 355 mm	Ammo Taped
	2.5	6.5	7.2	3,000	4,000	2,500	3,500
	3.5	7.5	7.2	2,000	3,000	1,800	2,500
-	4.5	9.5	7.2	1,500	2,000	1,400	1,900
5	5.0	10.0	7.2	1,000	1,500	1,200	1,700
	6.0	11.0	7.2	2,000	1,000	1,000	1,400
	7.2	13.0	7.2	1,500	750	800	1,150

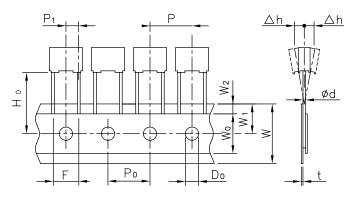


## Lead Taping & Packaging (IEC 60286-2)

## Figure 1 – Lead Space 5 & 7.5 mm



# Figure 2 – Lead Space 7.5 mm



		Dimensions (mm)					
Description	Symbol						
2000 i pilon	Cymbo.	5	7.5	7.5	Tolerance		
		Figure 1	Figure 1	Figure 2			
Lead wire diameter	d	0.5-0.6	0.5-0.6	0.5-0.6	±0.05		
Taping lead space	Р	12.7	12.7	12.7	±1		
Feed hole lead space	$P_{\scriptscriptstyle{0}}$	12.7	12.7	12.7	±0.2*		
Centering of the lead wire	$P_1$	3.85	2.6	3.75	±0.7		
Centering of the body	$P_{_{2}}$	6.35	6.35		±1.3		
Lead spacing	F	5	7.5	7.5	+0.6 -0.1		
Component alignment	Δh	0	0	0	±2		
Height of component from tape center	H <sub>0</sub> **	18.5	18.5	18.5	±0.5		
Carrier tape width	W	18	18	18	+1 -0.5		
Hold down tape width	$W_{0}$	6	6	6	minimum		
Hole position	W <sub>1</sub>	9	9	9	±0.5		
Hold down tape position	W <sub>2</sub>	3	3	3	maximum		
Feed hole diameter	D <sub>o</sub>	4	4	4	±0.2		
Tape thickness	t	0.7	0.7	0.7	±0.2		

<sup>\*</sup>Maximum 1 mm on 20 lead spaces.

For orders of capacitors with lead space = 7.5 mm, please specify the requested version (Figure 1 or Figure 2).

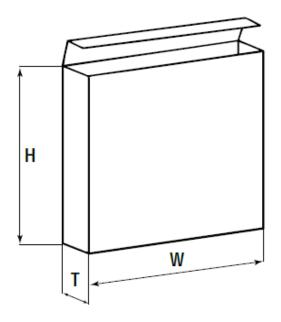
<sup>\*\*</sup> $H_0$  = 16.5 mm is available upon request.



# **Ammo Specifications**

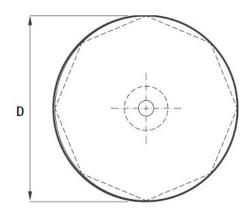
Dimensions in mm			
Н	W	Т	
360 *	340	59	

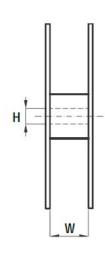
<sup>\*</sup> Lower dimension available upon request (maximum 295 mm)



# **Reel Specifications**

Dimensions in mm			
D	Н	W	
355	30	55 maximum	







# **KEMET Corporation World Headquarters**

2835 KEMET Way Simpsonville, SC 29681

Mailing Address: P.O. Box 5928 Greenville, SC 29606

www.kemet.com Tel: 864-963-6300 Fax: 864-963-6521

Corporate Offices Fort Lauderdale, FL Tel: 954-766-2800

#### **North America**

## Northeast

Wilmington, MA Tel: 978-658-1663

#### Southeast

Lake Mary, FL Tel: 407-855-8886

## Central

Novi, MI

Tel: 248-994-1030

Irving, TX

Tel: 972-915-6041

#### West

Milpitas, CA Tel: 408-433-9950

#### Mexico

Guadalajara, Jalisco Tel: 52-33-3123-2141

## Europe

Southern Europe Sasso Marconi, Italy Tel: 39-051-939111

Skopje, Macedonia Tel: 389-2-55-14-623

## **Central Europe** Landsberg, Germany Tel: 49-8191-3350800

Kamen, Germany Tel: 49-2307-438110

## Northern Europe

Wyboston, United Kingdom Tel: 44-1480-273082

Espoo, Finland Tel: 358-9-5406-5000

#### Asia

Northeast Asia Hong Kong Tel: 852-2305-1168

Shenzhen, China Tel: 86-755-2518-1306

Beijing, China Tel: 86-10-5877-1075

Shanghai, China Tel: 86-21-6447-0707

Seoul, South Korea Tel: 82-2-6294-0550

Taipei, Taiwan Tel: 886-2-27528585

#### Southeast Asia

Singapore

Tel: 65-6701-8033

Penang, Malaysia Tel: 60-4-6430200

Bangalore, India Tel: 91-806-53-76817

Note: KEMET reserves the right to modify minor details of internal and external construction at any time in the interest of product improvement. KEMET does not assume any responsibility for infringement that might result from the use of KEMET Capacitors in potential circuit designs. KEMET is a registered trademark of KEMET Electronics Corporation.



#### **Disclaimer**

All product specifications, statements, information and data (collectively, the "Information") in this datasheet are subject to change. The customer is responsible for checking and verifying the extent to which the Information contained in this publication is applicable to an order at the time the order is placed.

All Information given herein is believed to be accurate and reliable, but it is presented without guarantee, warranty, or responsibility of any kind, expressed or implied.

Statements of suitability for certain applications are based on KEMET Electronics Corporation's ("KEMET") knowledge of typical operating conditions for such applications, but are not intended to constitute – and KEMET specifically disclaims – any warranty concerning suitability for a specific customer application or use. The Information is intended for use only by customers who have the requisite experience and capability to determine the correct products for their application. Any technical advice inferred from this Information or otherwise provided by KEMET with reference to the use of KEMET's products is given gratis, and KEMET assumes no obligation or liability for the advice given or results obtained.

Although KEMET designs and manufactures its products to the most stringent quality and safety standards, given the current state of the art, isolated component failures may still occur. Accordingly, customer applications which require a high degree of reliability or safety should employ suitable designs or other safeguards (such as installation of protective circuitry or redundancies) in order to ensure that the failure of an electrical component does not result in a risk of personal injury or property damage.

Although all product—related warnings, cautions and notes must be observed, the customer should not assume that all safety measures are indicted or that other measures may not be required.